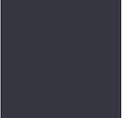




Epoxy Putty Stick Color Mixing Guide

A	B	C	D	E	F	G	H	I	J	K	L	M
												
M743-1500 BEIGE	M743-1570 BLACK	M743-1550 CHERRY	M743-1540 MAHOAGANY	M743-1595 NATURAL ALDER	M743-1585 NATURAL CHERRY	M743-1580 NATURAL MAPLE	M743-1575 NATURAL OAK	M743-1530 OAK/LIGHT WALNUT	M743-1510 PINE	M743-1590 RAW UMBER	M743-1560 WALNUT	M743-1520 WHITE
												
A:G	B:G	C:G	D:G	E:G	F:G	G:B	H:G	I:G	J:G	K:G	L:G	M:G
												
A:F	B:F	C:F	D:F	E:F	F:B	G:F	H:F	I:F	J:F	K:F	L:F	M:F
												
A:K	B:K	C:K	D:K	E:K	F:K	G:K	H:K	I:K	J:K	K:B	L:K	M:K
												
A:C	B:C	C:B	D:C	E:C	F:C	G:C	H:C	I:C	J:C	K:C	L:C	M:C
												
A:L	B:L	C:L	D:L	E:L	F:L	G:L	H:L	I:L	J:L	K:L	L:B	M:L

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All color mixtures shown are a 1:1 ratio. Due to varying digital display and print methods, swatch colors shown in this piece may vary from physical samples.



Epoxy Putty Stick Color Mixing Instructions



1. Mohawk Epoxy Putty Sticks are available in many popular colors.



2. Use this Color Mixing Guide to determine which colors to mix for a match.



3. Cut small sections from the sticks listed on the formula.



4. Slice the sections into smaller pieces as needed.



5. Knead the slices until they are a solid, uniform color.



6. Make sure the color match is correct.



7. Force the epoxy material into the damaged area.



8. Wool Lube (M720-1365) will help remove the excess cleanly.



9. Apply Wool Lube over the epoxy material.



10. Remove the excess with a plastic card or putty knife.



11. After curing, sand the damaged area.



12. The filled area is now ready for coloring.

COLOR MIXING OVERVIEW

The colors shown on the front are actual colors of the Epoxy Putty Sticks that have been cured, sanded, and topcoated with lacquer.

Epoxy colors denoted with a single letter (such as "A") are stock colors and not mixed with any other color.

Colors shown with multiple letters are a combination of Epoxy Putty Sticks. For example, "M : G" means one-part White ("M") to one-part Natural Maple ("G").

The portions were established by linear measurements of the stick itself. For each combination shown on the front, the sticks were cut into 1/8" slices, with each slice representing one part. For smaller amounts, you can subdivide the slices into four quarters.

COLOR MIXING TIPS

Black will dull or mute, as well as darken, any of the other colors. Beige will lighten any of the others, without adding too much white.

This method of measuring out the portions is easy and requires no special equipment. This can be done fairly accurately by eye alone, although measuring the Epoxy Putty Stick with a ruler is preferred.

Mixing the colors using this procedure ensures that the correct amount of resin and hardener is present in the mix.

BENEFITS OF MOHAWK EPOXY PUTTY STICKS

- ✓ Durable, non-shrinking, machinable
- ✓ Can be sanded, carved, drilled, and routed
- ✓ Resistant to solvents and heat
- ✓ Great background colors for many common finishes
- ✓ Makes color matching to your finish faster and easier
- ✓ Eliminates mess of adding powders or liquid colorants
- ✓ The right proportion of color to ensure good working properties
- ✓ Easy to measure and mix
- ✓ Just cut off measured sections of the sticks and knead together
- ✓ Fast-cure formula: 3-10 minute work life, hardens in 20-30 minutes



For more information about these products:
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